Bookbinding Fundamentals

Basic Parts of a Book

Terminology

The below terms are used to describe the basic building blocks or parts of a book. These terms apply to any book, regardless of binding type.

front board	The front cover of a book, typically a cardboard base from 0.060 - 0.100 mm thickness.
back board	The back cover of a book, always the same thickness as the front board.
foredge	The front edge of a book.
book block	The total of all signatures, sections, folios or sheets making up the body of a book. Also sometimes referred to as the "text block."
head	The top of a book when standing upright.
tail	The bottom of a book when standing upright.
spine	The "backbone" of the book connecting the two side-covers.
side-cover	Front and back covers of a book. Side-covers are created when a material is placed over the front and back boards.



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Reference Diagram

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The below diagram shows how each term applies to a book standing upright or laying down.

